



*Advanced Technology  
Synthetic Lubricants* 

www.completelubricants.com

**PRODUCT SERIES – 4  
FULL SYNTHETIC – COMPRESSOR FLUID**

Series 5 compressor lubricants are formulated from 100% Diester synthetic base stock in conjunction with, the Complete Lubricant's additive infusion system to provide outstanding performance for all types of compressors. Series 4 is exceptional at controlling and removing carbon or varnish.

Application: Multiple Compressors  
Product Life: Exceptional

**Product Features & Benefits**

<p>Outstanding Oxidation Stability Very High Viscosity Index High Flash &amp; Auto-Ignition Points Very Low Volatility Extremely High Film Strength Excellent Coolant Properties Long Fluid Life Cycle</p>	<p>Energy Savings Carbon &amp; Varnish Control Reduced Maintenance Cost Reduced Downtime Excellent Materials Compatibility Reduced Lubricant Consumption Excellent Rust &amp; Corrosion Control</p>
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		Product Designation				
		C324C	C464C	C684C	C1004C	C1504C
Viscosity	ISO Grade	32	32/46	68	100	150
	Index	81	79	86	93	92
	cSt @ 100°F / 40°C	155.0 / 33	182.0 / 39	297.0 / 64	500.0 / 108	685.7 / 146
	cSt @ 212°F / 100°C	43.3 / 5.2	44.9 / 5.7	52.0 / 7.9	64.6 / 11.5	74.4 / 14.1
Flash Point	°F / °C	420 / 215.6	450 / 232.2	480 / 248.9	485 / 251.7	502 / 261.1
Auto-Ignition	°F / °C	765 / 407.2	785 / 418.3	790 / 421.1	835 / 446.1	835 / 446.1
Pour Point	°F / °C	-45 / -42.8	-45 / -42.8	-45 / -42.8	-35 / -37.2	-30 / -34.4
Copper Corrosion, 24 Hr		1a	1a	1a	1a	1a
Demulsibility, 30 Min @ 130°F		40/38/2	40/38/2	40/38/2	40/38/2	40/38/2
Wear Tests						
Four ball weld point (Kg)		100	100	110	125	135
Four ball scar Dia. (mm) *		.40	.40	.40	.40	.40

\* Test basis is 40Kg ball @ 1200 RPM for 1 hour @ 167°F